

Grilon AS LF 20

PA66-Z20

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Product Texts

Product designation according to ISO 1874:

PA 66, MHRS, 14-030N, Z20

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	2700 / 1200	MPa	ISO 527-1/-2
Yield stress	60 / 35	MPa	ISO 527-1/-2
Yield strain	4 / 35	%	ISO 527-1/-2
Nominal strain at break	15 / >50	%	ISO 527-1/-2
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	45 / 55	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	4 / 8	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	4 / 4	kJ/m ²	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Ball indentation hardness	140 / 60	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	260 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	85 / -	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	65 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	80 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	90 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	80 - 110	°C	ISO 2578
Max. usage temperature (short term)	180	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	1E12 / 1E10	Ohm*m	IEC 60093
Surface resistivity	- / 1E11	Ohm	IEC 60093
Electric strength	27 / 25	kV/mm	IEC 60243-1
Comparative tracking index	- / 475	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	5 / -	%	Sim. to ISO 62
Humidity absorption	2 / -	%	Sim. to ISO 62
Density	1280 / -	kg/m ³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.9 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	1.0 / -	%	ISO 294-4, 2577

Characteristics

Processing

Injection Molding

Delivery form

Granules

Product Attributes

Improved friction & wear properties

Automotive

Powertrain and Chassis , Interior

Grilon AS LF 20

PA66-Z20

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Additives

Lubricants

Industry & Consumer goods

Mechanical Engineering, Power transmission, Tools & Accessories

Regional Availability

North America, Europe, Asia Pacific, South and Central America,
Near East/Africa
